



THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP Bla



| Sizes                            | 60x120 cm 23%"x47 /4" 60x60 cm 23%"x23% |   |   |   | 23%"x23%<br>20mm | ś"   60x60 cm 23<br>₿ 30n                | <b>%</b> "x23 <b>%</b> "<br>nm  | 45x90 cm 17¾"x35‰" 4<br>₩ 9mm                |                                     | 45x90 cm 17¾"x35 <b>%</b> "<br>₩ 20mm    |                           | 30x60 cm 11¾"x23%"<br>₩ 9mm                       |                                  |   |  |  |
|----------------------------------|---|---|---|---|------------------|--|---|--|-------------------------------------|--|---------------------------|---|----------------------------------|---|--|--|
|                                  |   |   |   |   |                  | Requisites for nominal size N            |   |  |                                     |  |                           | Trust   |                                  |   |  |  |
|                                  |   |   | Technical features  |   | Test method      |  | 7 cm ≤ N < 15 cm<br>(mm)  | N≥1<br>(%)                                   |                                     | .5 cm<br>(mm)                            | Matte<br>rectified        | Grip<br>rectified                                 | Textured<br>rectified<br>20mm    | Textured<br>rectified<br>30mm<br>60x60 cm |  |  |
| Regularit<br>features            |   |   | Length and width  |   |                  |  | ± 0,9 (*) Non-rect.<br>± 0,4 (*) Rect.                                | ± 0,6 (*) Non-rect.<br>± 0,3 (*) Rect.       |                                     | ± 2,0 (*) Non-rect.<br>± 1,0 (*) Rect.   | Suitable<br>for           | Suitable<br>for                                   | Suitable for                     | Suitable<br>for                           |  |  |
|                                  |   |   | Thickness   |   |                  |  | ± 0,5 (**)  | ± 5 (**)                                     |                                     | ± 0,5 (**)                               | Suitable<br>for           | Suitable<br>for                                   | Suitable for                     | Suitable<br>for                           |  |  |
|                                  |   |   | Straightness of sides                                     |   |                  |  | ± 0,8 (***) Non-rect.<br>± 0,4 (***) Rect.                            | ± 0,5 (***) Non-rect.<br>± 0,3 (***) Rect.   |                                     | ± 1,5 (***) Non-rec<br>± 0,8 (***) Rect. | t. Suitable<br>for        | Suitable<br>for                                   | Suitable for                     | Suitable<br>for                           |  |  |
|                                  | arity<br>ures                           |   | (Measure  | rpendicularity<br>ement only on short<br>es when L/I ≥ 3) | ISO 10545        | -2 ±                                     | = 0,8 (***) Non-rect.<br>± 0,4 (***) Rect.                            | ± 0,5 (***) Non-rect. ±<br>± 0,3 (***) Rect. |                                     | ± 2,0 (***) Non-rec<br>± 1,5 (***) Rect. | t. Suitable<br>for        | Suitable<br>for                                   | Suitable for                     | Suitable<br>for                           |  |  |
|                                  |   |   | Surface flatness  |   |                  |  | c.c. ± 0,8 Non-rect.<br>c.c. ± 0,6 Rect.                              | c.c. ± 0,4 Rect.                             |                                     | c.c. ± 2,0 Non-rect<br>c.c. ± 1,8 Rect.  | Not                       |   | Not<br>applicable<br>to "strong" | Not                                       |  |  |
|                                  |   |   |   |   | e                | e.c. ± 0,8 Non-rect.<br>e.c. ± 0,6 Rect. | e.c. ± 2,0 Non-rect<br>e.c. ± 1,8 Rect.                               |  |                                     |  | applicable<br>to "strong" |   |                                  |   |  |  |
|                                  |   |   |   |   | `                | w. ± 0,8 Non-rect.<br>w. ± 0,6 Rect.     | w. ± 0,5 N<br>w. ± 0,4  |  | w. ± 2,0 Non-rect<br>w. ± 1,8 Rect. | structures                               | structures                | structures  | structures                       |   |  |  |
|                                  |   | ( | Water absorption level (in%                               |   | ISO 10545        | -3                                       | E≤ 0,5  | 6 Individual Maximum 0,6%                    |                                     |  | ≤0.1%                     | ≤0.1%   | ≤0.1%                            | ≤0.1%                                     |  |  |
| Struct<br>featu                  |   |   | vvater a  | by mass)  | ASTM C373        | -18                                      | Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%              |  |                                     |  | ≤0.5%                     | ≤0.5%   | ≤0.5%                            | ≤0.5%                                     |  |  |
| Bulk<br>mechania<br>features     | anical                                  |   | Bre   | aking strenght  | ISO 10545-4      |  | S ≥ 700N (for thickness < 7,5mm)<br>S ≥ 1300N (for thickness ≥ 7,5mm) |  |                                     |  | S ≥1500 N                 | S ≥1500 N   | S≥10000 N                        | S ≥20000<br>N                             |  |  |
|                                  |   |   | Bending resistance  |   | 150 10545-4      |  | R ≥ 35 N/mm²  |  |                                     |  | R ≥40<br>N/mm²            | R ≥40<br>N/mm²                                    | R ≥45<br>N/mm²                   | R ≥45<br>N/mm²                            |  |  |
|                                  |   |   | Bending and breaking load<br>resistance <sup>(4)(5)</sup> |   | EN 1339 Ann      | lex F                                    | -   |  |                                     |  |                           | ≥U7 30x60  <br>≥T11 60x60<br> ≥U4 45x90<br>60x120 | ≥U25<br>60x60<br>30mm            |   |  |  |
|                                  |   |   | Imp   | act resistance  | ISO 10545        | -5                                       | Declared value  |  |                                     |  | ≥0.55                     | ≥0.55   | ≥0.55                            | ≥0.55                                     |  |  |
| Surface<br>mechanica<br>features |   |   | Mohs hardness   |   | EN 101           |  | -   |  |                                     |  | MOHS 7                    | MOHS 8  | MOHS 8                           | MOHS 8                                    |  |  |
|                                  |   |   |   | rasion resistance of<br>nglazed tiles                     | ISO 10545        | -6                                       | ≤ 175 mm³   |  |                                     | ≤150mm³                                  | ≤150mm³                   | ≤150mm³   | ≤150mm³                          |   |  |  |

\* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).

\*\* Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).

\*\*\* Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

\*\*\*\* Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W). \*\*\*\* Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W). w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

(1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.

(2) The anti-slip performance is guaranteed at the time of delivering the product.

(3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."

(4) For further details, please refer to the outdoor design general catalogue.

(5) Only for products with 20 mm thickness





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|----------------------------------|---|-------------------------------|--|------------------------------------|--------------------------------|--|--|--|-----------------------|-------------------------------|---|--|--|--|--|
|                                  |   |                               |  |                                    |                                |  |  |  |                       |                               |   |  |  |  |  |
|                                  |   |                               |  |                                    |                                |  | Requisites for nominal size N  |  |                       |                               | Trust   |  |  |  |  |
|                                  |   | Technical features            |  | Test method                        |                                | $7 \text{ cm} \le N < 15 \text{ cm}$ $N \ge 15 \text{ cm}$ |  |  |                       |                               |   |  |  |  |  |
|                                  |   |                               |  |                                    |                                |  | (mm)   | (%)  | (mm)                  | Matte rectified               | Grip rectified  | Textured<br>rectified<br>20mm          | rectified<br>30mm<br>60x60 cm          |  |  |
| Thermo-<br>igrometri<br>features |   |                               | Coefficient of linear thermal expansion  |                                    | ISO 10545-8                    |  | Declared value   |  |                       | ≤7MK <sup>-1</sup>            | ≤7MK <sup>-1</sup>  | ≤7MK <sup>-1</sup>                     | ≤7MK <sup>-1</sup>                     |  |  |
|                                  |   |                               | Thermal shock resistance   |                                    | 15                             | SO 10545-9   | Test passed in accordance with ISO 1   |  | 0 10545-1             | Resistant                     | Resistant   | Resistant                              | Resistant                              |  |  |
|                                  | ires  |                               | Moisture expansion (in<br>mm/m)  |                                    | IS                             | O 10545-10   | Declared value   |  |                       | ≤0.01%<br>(0.1mm/m)           | ≤0.01%<br>(0.1mm/m)   | ≤0.01%<br>(0.1mm/m)                    | ≤0.01%<br>(0.1mm/m)                    |  |  |
|                                  |   |                               | Frost resistance   |                                    | IS                             | 0 10545-12   | Test passed in accordance with ISO 10545-1   |  |                       |                               | Resistant   | Resistant                              | Resistant                              | Resistant                              |  |
| Physi<br>prope                   | sical   |                               | Bond strenght  |                                    |                                | EN 1348  | Declared value   |  |                       |                               | ≥1.0 N/mm²<br>(Class C2 - EN<br>12004)                          | ≥1.0 N/mm²<br>(Class C2 - EN<br>12004) | ≥1.0 N/mm²<br>(Class C2 - EN<br>12004) | ≥1.0 N/mm²<br>(Class C2 - EN<br>12004) |  |
|                                  | erties  |                               | Reaction to fire   |                                    | - Class A1 or A1 <sub>fl</sub> |  |  |  | A1 - A1 <sub>fl</sub> | A1 - A1 <sub>fl</sub>         | A1 - A1 <sub>fl</sub>   | A1 - A1 <sub>fl</sub>                  |  |  |  |
| Chem<br>featu                    |   |                               | Resistance to household<br>chemicals and swimming<br>pool salts<br>Resistance to low<br>concentrations of acids and<br>alkalis<br>Resistance to high<br>concentrations of acids and<br>alkalis |                                    | ISO 10545-13                   |  |  | Minimum B cl   | lass                  |                               | А   | А                                      | A                                      | А                                      |  |
|                                  | nical   |                               |  |                                    |                                |  |  | Declared cla   | ISS                   |                               | LA  | LA                                     | LA                                     | LA                                     |  |
|                                  |   |                               |  |                                    |                                |  |  | Declared cla   | iss                   |                               | НА  | HA                                     | HA                                     | НА                                     |  |
|                                  |   |                               | Sta  | ain resistance                     | IS                             | 0 10545-14   |  | Declared class   |                       | 5                             | 5   | 5                                      | 5                                      |  |  |
| Safet<br>character<br>(1)(2)     |   |                               | Booted ramp test   |                                    | DIN 51130                      |  |  | Declared class   |                       |                               | R10   | R12                                    | R11                                    | R11                                    |  |
|                                  |   |                               | Barefoot Ramp test   |                                    | DIN 51097                      |  |  | Declared value   |                       |                               | A+B   | A+B+C                                  | A+B+C                                  | A+B+C                                  |  |
|                                  |   | $\langle \mathcal{P} \rangle$ | Pendulum friction Test   |                                    | BS 7976 P                      |  | PTV≥   | 36 classifies the surfac   | low slip risk'        | ≥36Dry<br>≥36Wet              | ≥36Dry<br>≥36Wet  | ≥36Dry<br>≥36Wet                       | ≥36Dry<br>≥36Wet                       |  |  |
|                                  |   |                               |  |                                    |                                | AS 4586  | Declared Classification of the new pedestrian<br>surface materials according to the Pendulum<br>Test |  |                       | Class P3                      | Class P4  | Class P4                               | Class P4                               |  |  |
|                                  | ety<br>teristics                                    |                               |  |                                    |                                | E-ENV 12633<br>41901:2017 EX                               |  | Declared value   |                       | Class C2                      | Class C3  | Class C3                               | Class C3                               |  |  |
|                                  | (2)   | Y                             | Coeff  | Coefficient of friction B.0        |                                | R.A. Rep. CEC/81   | ·  | $\begin{array}{l} \mbox{Min. Dec. 236/89 of 14/06/89} \\ \mu > 0.40 \mbox{ for a sliding leather element on a dry} \\ floor \\ \mu > 0.40 \mbox{ for a sliding hard rubber element on a} \\ \mbox{ wet }_{fl} \mbox{or} \end{array}$ |                       | >0.40Asciutto<br>>0.40Bagnato |   | >0.40Asciutto<br>>0.40Bagnato          | >0.40Asciutto<br>>0.40Bagnato          |  |  |
|                                  |   |                               | Dynamic coefficent of<br>friction (DCOF)   |                                    | А                              | NSI A.137.1  |  | ANSI A.137.1-<br>uires a minimum value<br>rior space expected to<br>when wet. (  | e of 0.4<br>be wa     |                               | > 0.42 Wet  | > 0.42 Wet                             | > 0.42 Wet                             | > 0.42 Wet                             |  |

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