



## MARBLE EXPERIENCE

### SPECIFICATION PORCELAIN STONEWARE

#### MATERIAL

Porcelain stoneware.

Classified in GROUP BIa UGL CON Ev ≤ 0,5% and GROUP BIa GL CON Ev ≤ 0,5%.

Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

Marble Experience is a project-collection inspired by the most precious and expensive marbles. The collection includes 4 different colors, (Statuario Lux, Orobico Gray, Calacatta Gold and Sahara Noir), 2 warm and 2 cold; and 5 different surface finishes: Matte, Polished, Honed Satin, Brushed and Ribbed; and 2 different thicknesses: 9 mm and 6mm. The collection is finally enriched by a multiplicity of sizes: the large slabs 6mm thick (160x320, 120x260) perfect for high-traffic projects but also suitable for residential environments.

COLOR		SIZES		SURFACE	THICKNESS
	CALACATTA GOLD	V3	<b>POLISHED RECTIFIED (MEGA)</b> 160x320 (62 <sup>9/16</sup> "x125 <sup>3/4</sup> ") . 120x260 (48"x102 <sup>13/16</sup> ") <b>MATTE RECTIFIED (MEGA)*</b> 160x320 (62 <sup>9/16</sup> "x125 <sup>3/4</sup> ") . 120x260 (48"x102 <sup>13/16</sup> ") (*only: CALACATTA GOLD, STATUARIO LUX)	<b>POLISHED (MEGA)</b>  <b>POLISHED</b>  <b>HONED SATIN</b>	<b>6MM (MEGA)</b>
	SAHARA NOIR	V2	<b>POLISHED RECTIFIED</b> 120x120* (48"x48") . 80x160 (32"x64") . 20x160 (8"x64") . 60x120 (23 <sup>5/8</sup> "x48") . 20x120 (8"x48") . 80x80 (32"x32") . 60x60 (23 <sup>5/8</sup> "x23 <sup>5/8</sup> ") (*only: CALACATTA GOLD, STATUARIO LUX)		
	STATUARIO LUX	V3	<b>MATTE RECTIFIED</b> 80x160 (32"x64") . 20x160 (8"x64") . 60x120 (23 <sup>5/8</sup> "x48") . 20x120 (8"x48") . 60x60 (23 <sup>5/8</sup> "x23 <sup>5/8</sup> ") . 30x60 (11 <sup>7/8</sup> "x23 <sup>5/8</sup> ") <b>HONED SATIN RECTIFIED</b> 80x160 (32"x64") . 20x160 (8"x64") . 60x120 (23 <sup>5/8</sup> "x48") . 20x120 (8"x48") . 80x80 (32"x32")	<b>MATTE</b>  <b>RIBBED</b>	<b>9 MM</b>
	OROBICO GREY	V2	<b>RIBBED RECTIFIED</b> 20x120 (8"x64") <b>BRUSHED RECTIFIED</b> 60x120 (23 <sup>5/8</sup> "x48") . 20x120 (8"x48") <b>ONDA RECTIFIED</b> 60x120 (23 <sup>5/8</sup> "x48")	<b>BRUSHED</b>  <b>ONDA</b>	

#### PROCESS certified according to the ISO 9001 quality standard

UGL: Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm<sup>2</sup> to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

GL: Slabs obtained by pressing a pale-coloured spray-dried body mix of choice clays, glazed with satined glazes. Tiles are machined after cooking with the lapping process, that make them shiny and silky like natural stones. The colours are obtained using high-purity colorant oxides. The patterning is produced with the innovative DIGITAL TECHNOLOGY which offers an appearance of unrivalled beauty by re-creating the countless vein patterns of the different types of marble in high definition and with a precision in the details that make it difficult, if not impossible, to distinguish the material from the natural stones. The materials are fired in single-layer roller kilns at temperatures of over 1,200°C.

#### GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the Marble Experience collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size .....

Finishes .....

Color ..... Type .....





## MARBLE EXPERIENCE



FLOOR



WALL



FACING SYSTEMS



RESIDENTIAL INDOOR



RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR



HEAVY TRAFFIC

### TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES																												
Sizes	EN ISO 10545-2		<table border="1"> <thead> <tr> <th></th> <th>7cm ≤ N &lt; 15 cm (mm)</th> <th>N ≥ 15 cm (%) (mm)</th> <th>Rectified</th> </tr> </thead> <tbody> <tr> <td>Length and width</td> <td>±0.9</td> <td>±0.6 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Thickness</td> <td>±0.5</td> <td>±5.0 ±0.5</td> <td>±5 %</td> </tr> <tr> <td>Linearity</td> <td>±0.75</td> <td>±0.5 ±1.5</td> <td>±0.2 %</td> </tr> <tr> <td>Wedging</td> <td>±0.75</td> <td>±0.5 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Warpage</td> <td>±0.75</td> <td>±0.5 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Appearance: percentage of acceptable tiles, per lot</td> <td>95 % min.</td> <td>95 % min. -</td> <td>-</td> </tr> </tbody> </table>		7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified	Length and width	±0.9	±0.6 ±2.0	±0.2 %	Thickness	±0.5	±5.0 ±0.5	±5 %	Linearity	±0.75	±0.5 ±1.5	±0.2 %	Wedging	±0.75	±0.5 ±2.0	±0.2 %	Warpage	±0.75	±0.5 ±2.0	±0.2 %	Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min. -	-
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Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min. -	-																												
Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%	< 0,1%																												
Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm <sup>2</sup> min.	45 N/mm <sup>2</sup>																												
Breakage resistance		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N	2500 N (9 mm)																												
Scratch resistance	EN ISO 10545-6	175 mm3 max.	Average < 150 mm3																												
Thermal expansion coefficient	EN ISO 10545-8	Declared value	6,8 MK <sup>-1</sup>																												
Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1	* Resistant																												
Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1	* Resistant																												
Resistance to low concentrations of acids and alkali	EN ISO 10545-13	Declared value	* Resistant																												
Resistance to high concentrations of acids and alkali		Declared value	* Resistant																												
Resistance to domestic chemicals and additives for swimming pools		UB min.	UA																												
Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value	* Resistant																												
Friction coefficient (slipperiness)	DIN 51130	If needed	Declared value																												
	DIN 51097		Declared value																												
	B.C.R.A. - D.M.236/ 89		> 0,40 Dry / > 0,40 Wet																												
	ANSI A326.3		≥ 0,42 Wet																												



Assessed by Ongreening, this product can potentially contribute to major green rating systems.  
 For more info visit [Ongreening.com](http://Ongreening.com)





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FLOOR



WALL



RESIDENTIAL INDOOR














PUBLIC INDOOR

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EN 14411 ISO 13006 ANNEX G GROUP BIa GL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	N ≥ 15 cm		PRODUCT VALUES	
			(%)	(mm)		
 Sizes	EN ISO 10545-2		Length and width	±0.6	±2.0	±0.2 %
			Thickness	±5.0	±0.5	±0.5 %
			Linearity	±0.5	±1.5	±0.2 %
			Wedging	±0.5	±2.0	±0.2 %
			Warpage	±0.5	±2.0	±0.2 %
			Centre curvature	±0.5	±2.0	
			Déformation du bord	±0.5	±2.0	
			Warpage	±0.5	±2.0	
			Surface quality	95% of tiles with no visible flaws		
 Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			Conforming	
Modulus of rupture	EN ISO 10545-4	Min 35 N/mm <sup>2</sup>			Conforming	
 Breakage resistance		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			Conforming	
 Abrasion resistance	EN ISO 10545-7	Required			See single tile picture	
 Thermal expansion coefficient	EN ISO 10545-8	* Testing method available			6,8 MK <sup>-1</sup>	
 Thermal shock resistance	EN ISO 10545-9	* Testing method available			* Resistant	
 Glaze crazing resistance	EN ISO 10545-11	Required			* Resistant	
 Frost resistance	EN ISO 10545-12	Required			* Resistant	
Resistance to low concentrations of acids and alkali		See manufacturer's declaration			* Resistant	
 Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Testing method available			* Resistant	
Resistance to domestic chemicals and additives for swimming pools		GB min.			Conforming	
 Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant	
 Friction coefficient (slipperiness)	B.C.R.A. - D.M.236/ 89	If needed			See single tile picture	