



## NUANCES

### SPECIFICATION PORCELAIN STONEWARE

#### MATERIAL

Porcelain stoneware.

Classified in GROUP BIa UGL CON Ev ≤ 0,5%.

Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

COLORI			FORMATI	SUPERFICIE	SPESSORE
	BIANCO	V2	<b>NATURALE RETTIFICATO (MEGA)</b> 120x260 (47 <sup>1/4"</sup> x 102 <sup>1/3"</sup> )  <b>StrideUp (NATURALE RETTIFICATO)</b> 120x120* (47 <sup>1/4"</sup> x 47 <sup>1/4"</sup> ) . 80x80 (32" x 32") . 40x80 (15 <sup>3/4"</sup> x 32") . 60x120* (23 <sup>5/8"</sup> x 47 <sup>1/4"</sup> ) . 60x60* (23 <sup>5/8"</sup> x 23 <sup>5/8"</sup> ) . 30x60* (11 <sup>7/8"</sup> x 23 <sup>5/8"</sup> ) (*solo: Bianco, Grigio, Antracite, Nero, Avorio, Tortora, Cipria, Marrone)  <b>ANTISLIP RETTIFICATO</b> 60x120 (23 <sup>5/8"</sup> x 47 <sup>1/4"</sup> ) (*solo: Bianco, Grigio, Antracite, Nero, Avorio, Tortora, Cipria, Marrone)  <b>OUTFLOOR20 ANTISLIP RETTIFICATO</b> 80x80 (32" x 32") . 60x120 (23 <sup>5/8"</sup> x 47 <sup>1/4"</sup> ) (*solo: Grigio, Antracite, Tortora, Cipria)	<b>NATURALE (MEGA)</b>  <b>StrideUp R10 A+B</b>  <b>ANTISLIP R11 A+B+C</b>  <b>OUTFLOOR20 R11 A+B+C</b>	<b>6MM (MEGA)</b>  <b>9 MM</b>  <b>20 MM</b>
	GRIGIO	V2			
	ANTRACITE	V2			
	NERO	V2			
	AVORIO	V2			
	TORTORA	V2			
	CIPRIA	V2			
	MARRONE	V2			
	SALVIA	V2			
	CIELO	V2			
	FIAMMA	V2			

#### PROCESS certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm<sup>2</sup> to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength.

The product's colours and patterns are achieved with the innovative Digital Technology.

The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

#### GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the Nuances collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size .....

Finishes .....

Color ..... Type .....





## NUANCES



FLOOR



WALL



FACING SYSTEMS



RESIDENTIAL INDOOR



RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR














HEAVY TRAFFIC

### TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES																												
 Sizes	EN ISO 10545-2		<table border="1"> <thead> <tr> <th></th> <th>7cm ≤ N &lt; 15 cm (mm)</th> <th>N ≥ 15 cm (%) (mm)</th> <th>Rectified</th> </tr> </thead> <tbody> <tr> <td>Length and width</td> <td>±0.9</td> <td>±0.6 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Thickness</td> <td>±0.5</td> <td>±5.0 ±0.5</td> <td>±5 %</td> </tr> <tr> <td>Linearity</td> <td>±0.75</td> <td>±0.5 ±1.5</td> <td>±0.2 %</td> </tr> <tr> <td>Wedging</td> <td>±0.75</td> <td>±0.5 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Warpage</td> <td>±0.75</td> <td>±0.5 ±2.0</td> <td>±0.2 %</td> </tr> <tr> <td>Appearance: percentage of acceptable tiles, per lot</td> <td>95 % min.</td> <td>95 % min. -</td> <td>-</td> </tr> </tbody> </table>		7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified	Length and width	±0.9	±0.6 ±2.0	±0.2 %	Thickness	±0.5	±5.0 ±0.5	±5 %	Linearity	±0.75	±0.5 ±1.5	±0.2 %	Wedging	±0.75	±0.5 ±2.0	±0.2 %	Warpage	±0.75	±0.5 ±2.0	±0.2 %	Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min. -	-
			7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified																										
		Length and width	±0.9	±0.6 ±2.0	±0.2 %																										
		Thickness	±0.5	±5.0 ±0.5	±5 %																										
		Linearity	±0.75	±0.5 ±1.5	±0.2 %																										
		Wedging	±0.75	±0.5 ±2.0	±0.2 %																										
		Warpage	±0.75	±0.5 ±2.0	±0.2 %																										
Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min. -	-																												
 Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%	< 0,1%																												
 Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm <sup>2</sup> min.	45 N/mm <sup>2</sup>																												
 Breakage resistance		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N	2500 N (9 mm)																												
 Scratch resistance	EN ISO 10545-6	175 mm3 max.	Average < 150 mm3																												
 Thermal expansion coefficient	EN ISO 10545-8	Declared value	6,8 MK <sup>-1</sup>																												
 Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1	* Resistant																												
 Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1	* Resistant																												
Resistance to low concentrations of acids and alkali	EN ISO 10545-13	Declared value	* Resistant																												
 Resistance to high concentrations of acids and alkali		Declared value	* Resistant																												
Resistance to domestic chemicals and additives for swimming pools		UB min.	UA																												
 Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value	* Resistant																												
 Friction coefficient (slipperiness)	DIN 51130	If needed	Declared value																												
	DIN 51097		Declared value																												
	B.C.R.A. - D.M.236/ 89		> 0,40 Dry / > 0,40 Wet																												
	ANSI A326.3		≥ 0,42 Wet																												