





THROUGH-BODY PORCELAIN TILE TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP Bla



Sizes 60x120 cm 23%"x47 /4" 37,5x75 cm 14%"x29 /2" 22,5x45.4 cm 8%"x17%" 22,5x45.3 cm 8%"x17%" 22,5x22.5 cm 8%"x8%" 20mm 20mm 20mm

				Requisites for nominal size N			Dolmen Pro				
		Technical features	Test method	7 cm ≤ N < 15 cm (mm)	N ≥ 1	5 cm (mm)	Matte rectified	Grip rectified	Textured not rectified 9mm	Textured rectified 20mm 60x120 cm	Textured not rectified 20mm
Regularity features		Length and width	ISO 10545-2	± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Perpendicularity (Measurement only on short edges when L/I ≥ 3)		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for	Suitable for	Suitable for
		Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.		Suitable for	Suitable for	Suitable for	Suitable for
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.	Suitable for				
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.					
Structural	$\left(\begin{array}{c} \left(\begin{array}{c} \left(\right) \right)} \right) \\ \left(\left(\begin{array}{c} \left(\begin{array}{c} \left(\begin{array}{c} \left(\right) \right) \\ (c) \end{array} \right) \end{array} \right) \end{array} \right) \end{array} \right) \end{array}\right)$	Water absorption level (in% by mass)	ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%			≤0.1%	≤0.1%	≤0.1%	≤0.1%	≤0.1%
features			ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%			≤0.5%	≤0.5%	≤0.5%	≤0.5%	≤0.5%
Bulk mechanical features	\	Breaking strenght	ISO 10545-4	S ≥ 700N (for thickness < 7,5mm) S ≥ 1300N (for thickness ≥ 7,5mm)			S≥1500 N	S≥1500 N	S≥1500 N	S≥10000 N	S≥10000 N
		Bending resistance	130 10545-4	R ≥ 35 N/mm²			R ≥40 N/mm²	R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²	R ≥45 N/mm²
		Bending and breaking load resistance ⁽⁴⁾⁽⁵⁾	EN 1339 Annex F	-						≥U4 60x120	≥T11 22,5x22,5 ≥U4 60x120 22,5x45,4
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55	≥0.55	≥0.55
Surface mechanical features		Mohs hardness	EN 101	-			MOHS 7	MOHS 8	MOHS 8	MOHS 8	MOHS 8
		Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³			≤150mm³	≤150mm³	≤150mm³	≤150mm³	≤150mm³

- * Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).
- $\ ^{\star\star} \ \mathsf{Permitted} \ \mathsf{deviation}, \mathsf{in} \ \% \ \mathsf{or} \ \mathsf{mm}, \mathsf{from} \ \mathsf{the} \ \mathsf{average} \ \mathsf{thickness} \ \mathsf{of} \ \mathsf{each} \ \mathsf{tile} \ \mathsf{with} \ \mathsf{respect} \ \mathsf{to} \ \mathsf{the} \ \mathsf{cited} \ \mathsf{manufacturing} \ \mathsf{thickness} \ \mathsf{(W)}.$
- *** Maximum permitted straightness deviation, in $\bar{\%}$ or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- **** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).
- w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).
- (1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.
- (2) The anti-slip performance is guaranteed at the time of delivering the product.
- (3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
- (4) For further details, please refer to the outdoor design general catalogue.
- (5) Only for products with 20 mm thickness







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			Requisites for nominal size N			Dolmen Pro						
		Technical	Test method	7 cm ≤ N < 15 cm N ≥ 15 cm			Textured not Textured no					
		features		(mm)	(%) (mm	Matte rectified	Grip rectified	Textured not rectified 9mm	rectified 20mm 60x120 cm	Textured not rectified 20mm		
	(« [»)	Coefficient of linear thermal expansion	ISO 10545-8	Declared value		≤7MK ⁻¹						
Thermo- igrometric features	(*)	Thermal shock resistance	ISO 10545-9	Test passed in accordance with ISO 10545-1		-1 Resistant	Resistant	Resistant	Resistant	Resistant		
		Moisture expansion (in mm/m)	ISO 10545-10	Declared value		≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)		
	*	Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1		-1 Resistant	Resistant	Resistant	Resistant	Resistant		
Physical	(%)	Bond strenght	EN 1348	Declared value		≥1.0 N/mm² (Class C2 - EN 12004)						
properties		Reaction to fire	-	Class A1 or A1 _{fl}		A1 - A1 _{fl}						
		Resistance to household chemicals and swimming pool salts		Minimum B class		А	А	А	А	А		
Chemical features		Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class		LA	LA	LA	LA	LA		
reduces		Resistance to high concentrations of acids and alkalis		Declared class		НА	НА	НА	НА	НА		
		Stain resistance	ISO 10545-14	Declared class		5	5	5	5	5		
		Booted ramp test	DIN 51130	Declared class		R10	R11 R11		R11	R11		
		Barefoot Ramp test	DIN 51097	Declared value		A+B	A+B+C	A+B+C	A+B+C	A+B+C		
			BS 7976	PTV ≥ 36 classifies the surface as "low slip risk		isk" ≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet	≥36Dry ≥36Wet		
Safety		Pendulum friction Test	AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test			Class P4	Class P4	Class P4	Class P4		
characteristics (1)(2)			UNE-ENV 12633 UNE 41901:2017 EX	Declared value		Class C2	Class C3	Class C3	Class C3	Class C3		
		Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/89 of 14/06/89 μ >0.40 for a sliding leather element on a dry floor μ >0.40 for a sliding hard rubber element on a wet floor		>0.40Asciutto		>0.40Asciutto >0.40Bagnato				
		Dynamic coefficent of friction (DCOF)	ANSI A.137.1	ANSI A.137.1-2 Requires a minimum value interior space expected to b when wet. (3	of 0.42 for leve be walked upo		> 0.42 Wet	> 0.42 Wet	> 0.42 Wet	> 0.42 Wet		

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- ** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).
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